

BOUCLE

GEAR  
FOR SPORTS.

# BOUCLÉ *UPDATES!*

**GEAR**  
FOR SPORTS.

- Boucle remains a GEAR EXCLUSIVE Process!
- **NOW HAVE A SECOND FONT!** The new font is seen at right, and is a bolder, bigger Full Block.
- 4 Letter Max
- Font can be placed straight or arched
- Process Method: "4B1 - 4B4"
- To make sure you get the correct font, reference the art number associated with the font (shown below)
- All other rules and details about BOUCLÉ still apply. Refer to guideline pages in BOUCLÉ PDF at gfsionline and linked in email.

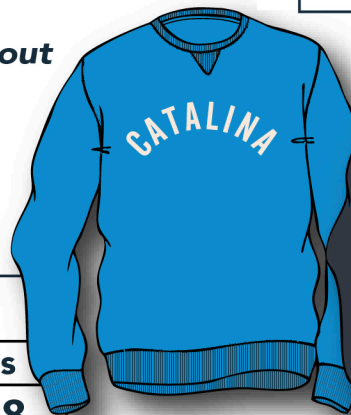
New BOUCLÉ font

<b>\$6.00</b>
1-4 letters
<b>4B1-4B4</b>



Original BOUCLÉ font

<b>\$6.00</b>	<b>\$7.00</b>
1-4 letters	5-8 letters
<b>2B1-2B4</b>	<b>2B5-2B8</b>



AE003914765



AE004011236

## Update #2:

**NOW BOUCLÉ CAN GO UP TO 12 LETTERS ON G1092 & G1093 - UNISEX BIG COTTON!**  
(in the "original" font)

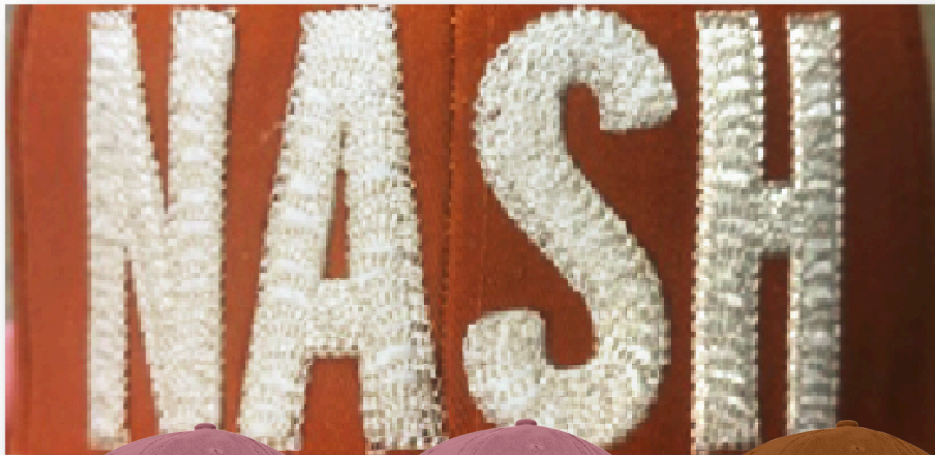
- Note that the 8 letter max for BOUCLÉ "Original Font" remains the same on any Women's Big Cotton Styles due to limited width of design field on garment.



# BOUCLÉ

## ON HEADWEAR

- Same technique as Bouclé on garments
- Thread ALWAYS tonal to wool color (thread contrast to wool color not advised)
- One font available, currently - 4 letters max (headwear)
- Perfect for abbreviations, area codes, etc.
- Process Method is "TAACP"
- All colors from Wool Appliqué chart available.



AE003901688

AE003903762

AE003896475

Gear Headwear Samples



AE003914766

- Process Code: **2B1**
- Elements in patch can be customized

Bouclé  
G4001  
Sample



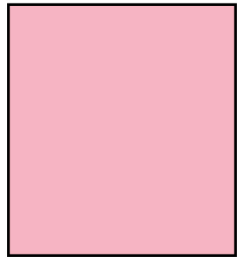
# BOUCLÉ

AS LEFT CHEST PATCH

# BOUCLÉ

GEAR  
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## Wool Applique Color Swatches with Thread Matches



A-PIW / T-PRM



A-RDW / T-CR



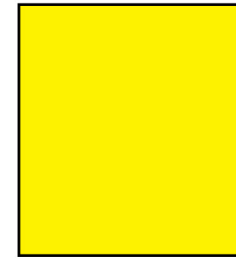
A-RBW / T-RB



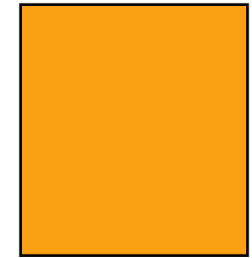
A-DCW / T-CPR



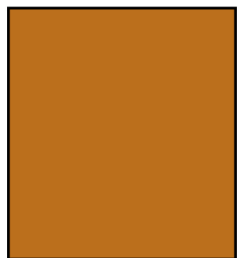
A-ORW / T-MND



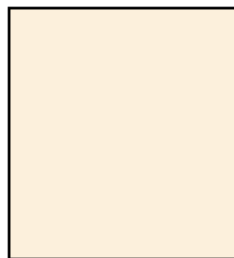
A-YWW / T-PAR



A-GOW / T-MYW



A-AGW / T-BS



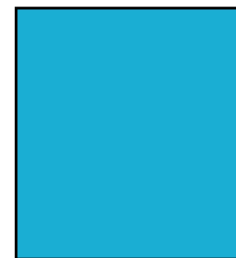
A-AWW / T-CCH



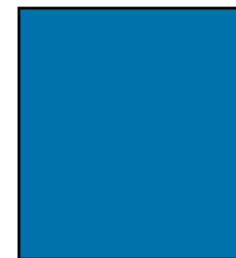
A-CBW / T-WAL



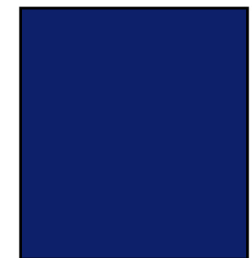
A-KGW / T-DG



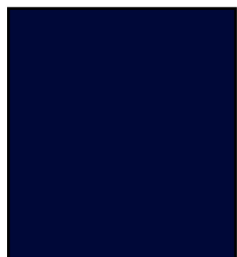
A-BBW / T-BYB



A-AFW / T-LR



A-RYW / T-MN



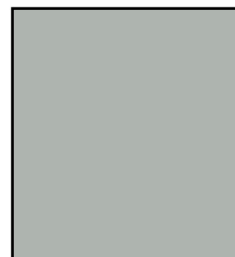
A-NYW / T-MNY



A-PRW / T-CDP



A-WHW / T-WH



A-SYW / T-TG



A-HYW / T-DGF



A-CHW / T-CH



A-BKW / T-BK