

BOUCLE

UPDATES

GEAR
FOR SPORTS.

BOUCLÉ

pronounced: Bü-klā

Bouclé is a uniquely executed motif stitch which follows a patterned design on top of a wool applique layer. The stitching has a "looped" effect, creating a beautiful texture which resembles a terry or light chenille look on top of the wool applique base.

- **Bouclé is a GEAR EXCLUSIVE Process!**
- **Process: Applique**
- **Stitch technique always sewn on top of 1 LAYER of wool**
- **Thread ALWAYS tonal to the wool (thread contrast to wool color not advised)**
- **Only one font available at this time - 8 letters max**
- **Font can be placed straight or arched**
- **Process Method: "2B1 - 2B8"**

\$6.00	\$7.00
1-4 letters	5-8 letters
2B1-2B4	2B5-2B8

- **All colors from existing wool applique chart can be used. Bouclé stitched thread will always be tonal color match to the wool applique fabric (see wool color options on page 4).**
- **Bouclé process also launched for GEAR Headwear!**



*Bouclé
G1092
Sample*

AE003914765

GEAR
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BOUCLÉ

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- Bouclé remains a GEAR EXCLUSIVE Process!
- **NOW HAVE A SECOND FONT! The new font is seen at right, and is a bolder, bigger Full Block.**
- 4 Letter Max
- Font can be placed straight or arched
- Process Method: "4B1 - 4B4"
- To make sure you get the correct font, reference the art number associated with the font (shown below)
- All other rules and details about BOUCLÉ still apply. Refer to guideline pages in BOUCLÉ PDF at gfsionline and linked in email.

New BOUCLÉ font

\$6.00
1-4 letters
4B1-4B4

Original BOUCLÉ font

\$6.00	\$7.00
1-4 letters	5-8 letters
2B1-2B4	2B5-2B8



AE003914765

AE004011236



**NOW BOUCLÉ CAN GO UP TO 12 LETTERS (in the "original" font)
ON G1092 & G1093 - UNISEX BIG COTTON!**



- Note that the 8 letter max for BOUCLÉ "Original Font" remains the same on any Women's Big Cotton Styles due to limited width of design field on garment.



BOUCLÉ *IN TWO LAYER FORMAT!*

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- **INTRODUCING....2 LAYER BOUCLE!**
- **BOUCLE remains a GEAR EXCLUSIVE!**
- **4 Letter Max**
- **Font is not changeable, currently.**
- **Process Method: "4BB1 - 4BB4"**
- **To make sure you get the correct font, reference the art number associated with the font (shown below)**
- **All other rules and details about BOUCLE still apply. Refer to guideline pages in BOUCLE PDF at gfsionline and linked in email.**

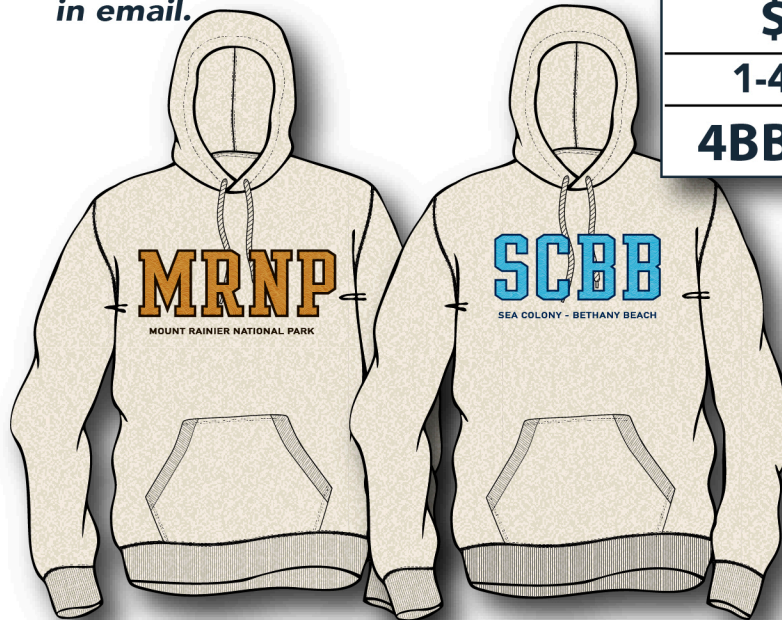


TWO Layer BOUCLE

\$6.00

1-4 letters

4BB1-4BB4

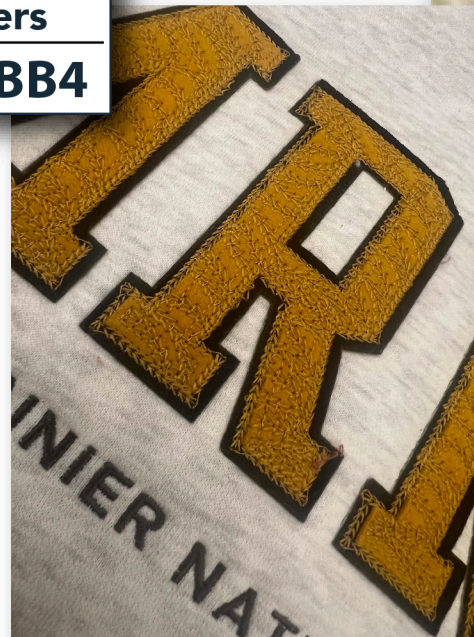


G1093-7091
BIG COTTON HOOD
AE004036576

NORTHERN SAMPLE

G1093-7091
BIG COTTON HOOD
AE004036579

SOUTHERN SAMPLE



BOUCLE *UPPER & lower case font.*

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- **ALSO INTRODUCING....THE UPPER & LOWER CASE FONT.**

- **LETTER MAX OPTIONS:**

- ALL UPPER CASE (HIKE)= 4 Letter Max
- ONE UPPER CASE & with rest LOWER (Salty)=5 Letter Max
- ALL Lower Case (beach) = 5 Letter Max

- Font is not changeable.
- Process Method: "4B1 - 4B4"
- To make sure you get the correct font, reference the art number associated with the font (shown below)
- All other rules and details about BOUCLE still apply. Refer to guideline pages in BOUCLE PDF at gfsionline and linked in email.

\$6.00
1-4 letters
4B1-4B4
\$7.00
5 letters
4B5



G7149-190
Everlee Stipred Crew
AE004032350

NORTHERN SAMPLE

G7149-190
Everlee Stipred Crew
AE004032348

SOUTHERN SAMPLE



BOUCLÉ

Inspiration for the new
Upper & Lower Case Font...

\$6.00	\$7.00
1-4 letters	5 letters
2B1-2B4	2B5



NORTHERN SAMPLE

G7149-190
Everlee
Stipred Crew

AE004032350
2B4
A-AGW, T-UCH

SOUTHERN SAMPLE

G7149-190
Everlee
Stipred Crew

AE004032348
2B5
A-ORW, T-MND



Local

denver, colorado

AE004073192 / 2B5 / A-NYW, T-MNY

1985

grand traverse

AE004073195 / 2B4 / A-HYW, T-DGF

ACK

nantucket island

AE004073185 / 2B3 / A-RDW, T-CR

SURF

laguna beach

AE004073196 / 2B4 / A-RYW, T-MN

BOJI

AE004073189 / 2B4 / A-AWW, T-CCH

Relax

galley bay resort & spa

AE004073190 / 2B5 / A-CBW, T-WAL

Beach

life

AE004073186 / 2B5 / A-PIW, T-PRM

Vacay

mode

AE004073187 / 2B5 / A-BBW, T-BYB

Après

ski

AE004073188 / 2B5 / A-KGW, T-DG

SKI

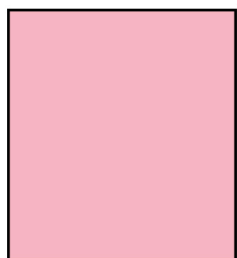
snowmass

AE004073194 / 2B3 / A-DCW, T-CPR

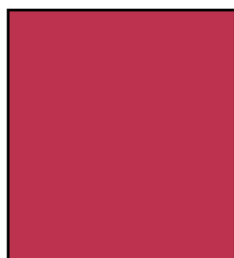
BOUCLE'

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Wool Applique Color Swatches & Thread Matches



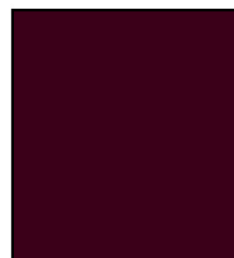
A-PIW / T-PRM



A-RDW / T-CR



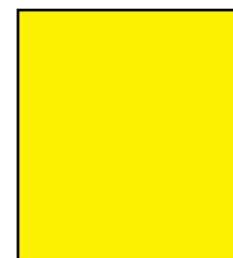
A-RBW / T-RB



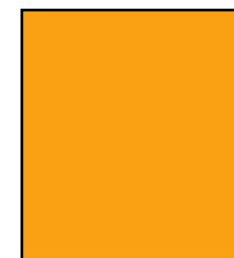
A-DCW / T-CPR



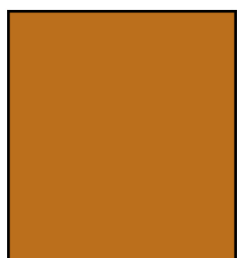
A-ORW / T-MND



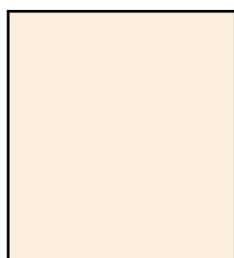
A-YWW / T-PAR



A-GOW / T-MYW



A-AGW / T-BS



A-AWW / T-CCH



A-CBW / T-WAL



A-KGW / T-DG



A-BBW / T-BYB



A-AFW / T-LR



A-RYW / T-MN



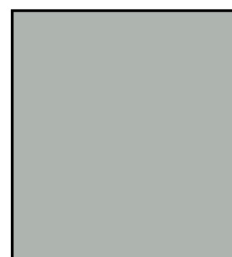
A-NYW / T-MNY



A-PRW / T-CDP



A-WHW / T-WH



A-SYW / T-TG



A-HYW / T-DGF



A-BKW / T-BK